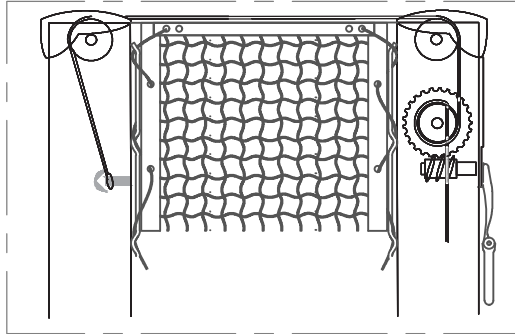


ASSEMBLY INSTRUCTIONS

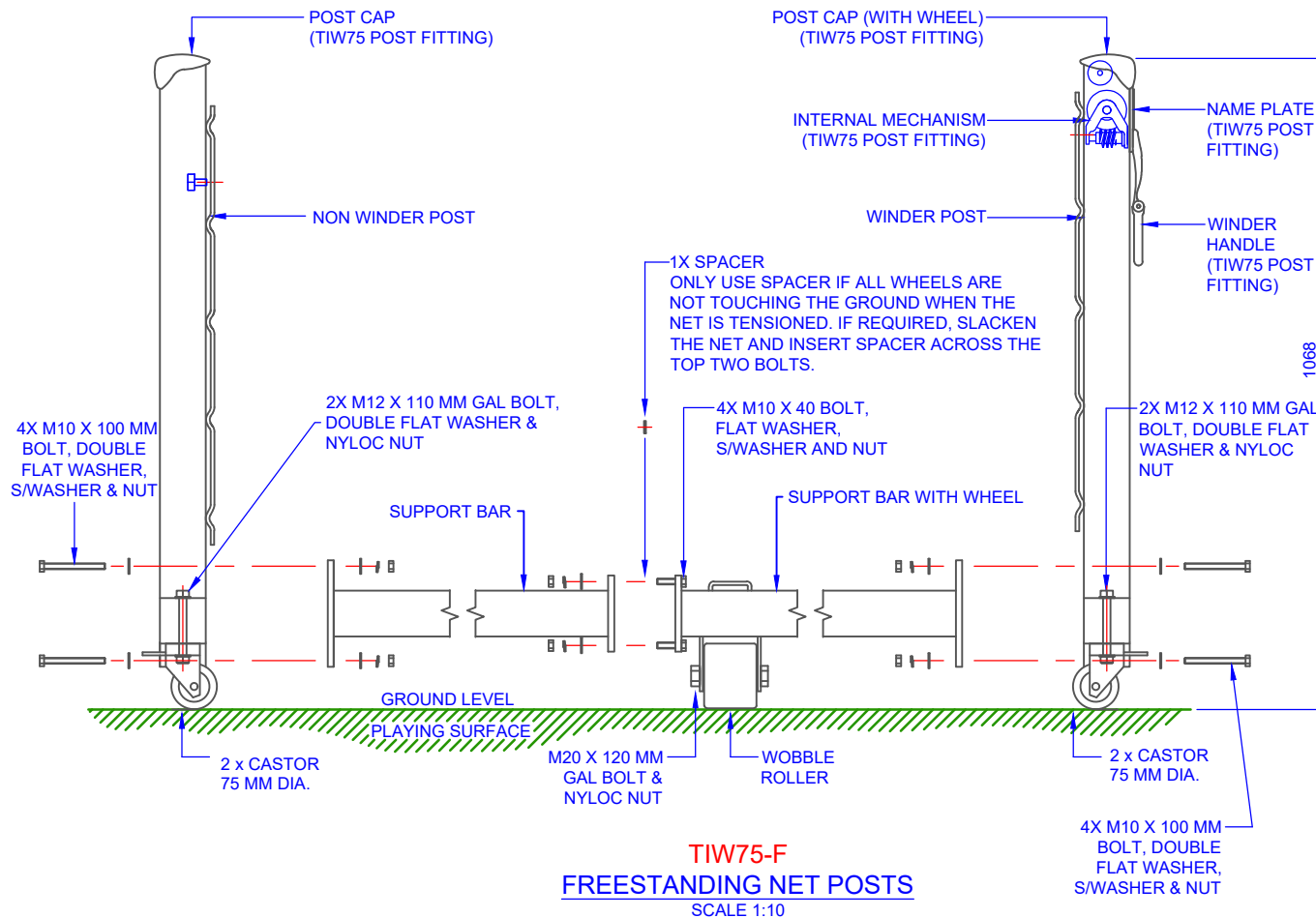


NET INSTALLATION INSTRUCTIONS:

1. FEED THE SWAGED END OF THE CABLE THROUGH THE NON WINDER POST CAN AND ONTO THE INTERNAL POST HOOK.
2. FEED THE NON SWAGED CABLE END THROUGH THE WINDER POST CAP AND INTO THE HOLE IN THE DRUM GEAR (NO NEED TO CUT EXCESS CABLE OFF).
3. TENSION THE CABLE BY HAND PULLING SO THERE IS MINIMUM CABLE TO WIND AROUND THE DRUM.
4. TURN THE HANDLE TO TAKE UP THE CABLE TENSION. THE DRUM WILL ONLY NEED A FEW REVOLUTIONS TO TENSION THE CABLE.

COMPONENTS

QTY	ITEM
1	NON WINDER POST
1	SUPPORT BAR
1	SUPPORT BAR WITH WHEEL BRACKET
1	WINDER POST
1	SPACER
1	WOBBLE ROLLER
1	SET OF TIW75 POST FITTINGS
8	M10 X 100 MM S/S HEX BOLT, S/WASHER & NUT
4	M10 X 40 MM S/S HEX BOLT, S/WASHER & NUT
20	M10 S/S FLAT WASHER
1	M20 X 120 MM GAL HEX BOLT & NYLOC NUT
4	M12 X 110 MM GAL HEX BOLT & NYLOC NUT
8	M12 GAL FLAT WASHER
4	75MM REB RUBBER SWIVEL SINGLE BOLT CASTOR WITH BRAKE (S3355B-RICHMOND WHEELS)
4	75MM INST RUBBER SWIVEL SINGLE BOLT CASTOR (S3355-RICHMOND WHEELS)



TITLE:

**TIW75-F
FREE STANDING NET POSTS**

DRAWING NUMBER:

TIW75-F FREE STANDING NET POSTS



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