



ASSEMBLY INSTRUCTIONS

- STEP 1:** Install castors using 4 x M10 gal hex bolt and nyloc nut (ea) Ensure the swivel castors are attached to the front section and the fixed ones are attached to the rear side.
 - STEP 2:** Insert front & rear trusses into Left & Right side rails.
 - STEP 3:** Attach the rear wall frame to the side rails using M10 x 100 mm gal hex bolts and nyloc nut
 - STEP 4:** Insert inside arch truss into side rails (x4)
 - STEP 5:** Insert the front arch and the door into the side rails. Ensure that the door opens outward.
 - STEP 6:** Attach the gas strut to the pins at the door and the side frame
 - STEP 6:** Attach sheeting using 240 x 35mm metal roofing screws with swsher
- NOTE:** All hardware supplied

QTY	ITEM DESCRIPTION
2	SIDE RAILS (LEFT & RIGHT)
1	FRONT ARCH TRUSS & DOOR
1	REAR ARCH TRUSS AND REAR WALL FRAME
4	INSIDE ARCH TRUSS
3	100 MM BUTT HINGE LOOSE PIN
1	30 METERS BLACK EDGE TRIM
2	GAS STRUT - 450N (485 mm EXTENDED LENGTH, 195 MM STROKE LENGTH, 8-18 DIAMETER)
4	PART 5A - CUSTOM BRACKET FOR THE GAS STRUT
8	HEX HEAD METAL TEK SCREWS
BOLT KIT	
16	M10 X 30 MM GAL HEX BOLT AND NYLOC NUT
6	M10 X 100 MM GAL HEX BOLT AND NYLOC NUT
2	DOOR LATCHES (PINNACLE 150 X 12MM GAL HIGH SECURITY PADBOLT)
2	DOOR HANDLES (PRESTIGE 100 MM CASE HANDLE)
240	35MM ROOFING SCREWS WITH WASHER
100	15-20 MM ROOFING SCREWS WITH WASHER
8	14g X 20 MM SELF DRILLING SCREW
WHEELS	
2	THJw CASTORS FIXED FORK - Y350ZF Y SERIES FORK FRAME WITH ISO HOLE PATTERN PLATE '8' WHEEL - 310MM PUNCTURE PROOF WHEEL (1" AXLE DIAMETER) 200KG LOAD RATED SLEEVE & SPACER KIT TO FIT THE WHEEL AND THE FORK
2	THJw CASTORS SWIVEL FORK - Y350ZP Y SERIES SWIVEL FORK FRAME WITH ISO HOLE PATTERN PLATE '8' WHEEL - 310MM PUNCTURE PROOF WHEEL (1" AXLE DIAMETER) 200KG LOAD RATED SLEEVE & SPACER KIT TO FIT THE WHEEL AND THE FORK

TITLE: THJ30 HIGH JUMP MAT COVER

DRAWING NUMBER: ASSEMBLY INSTRUCTIONS

WEIGHT: - DATE: 04/09/2023

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