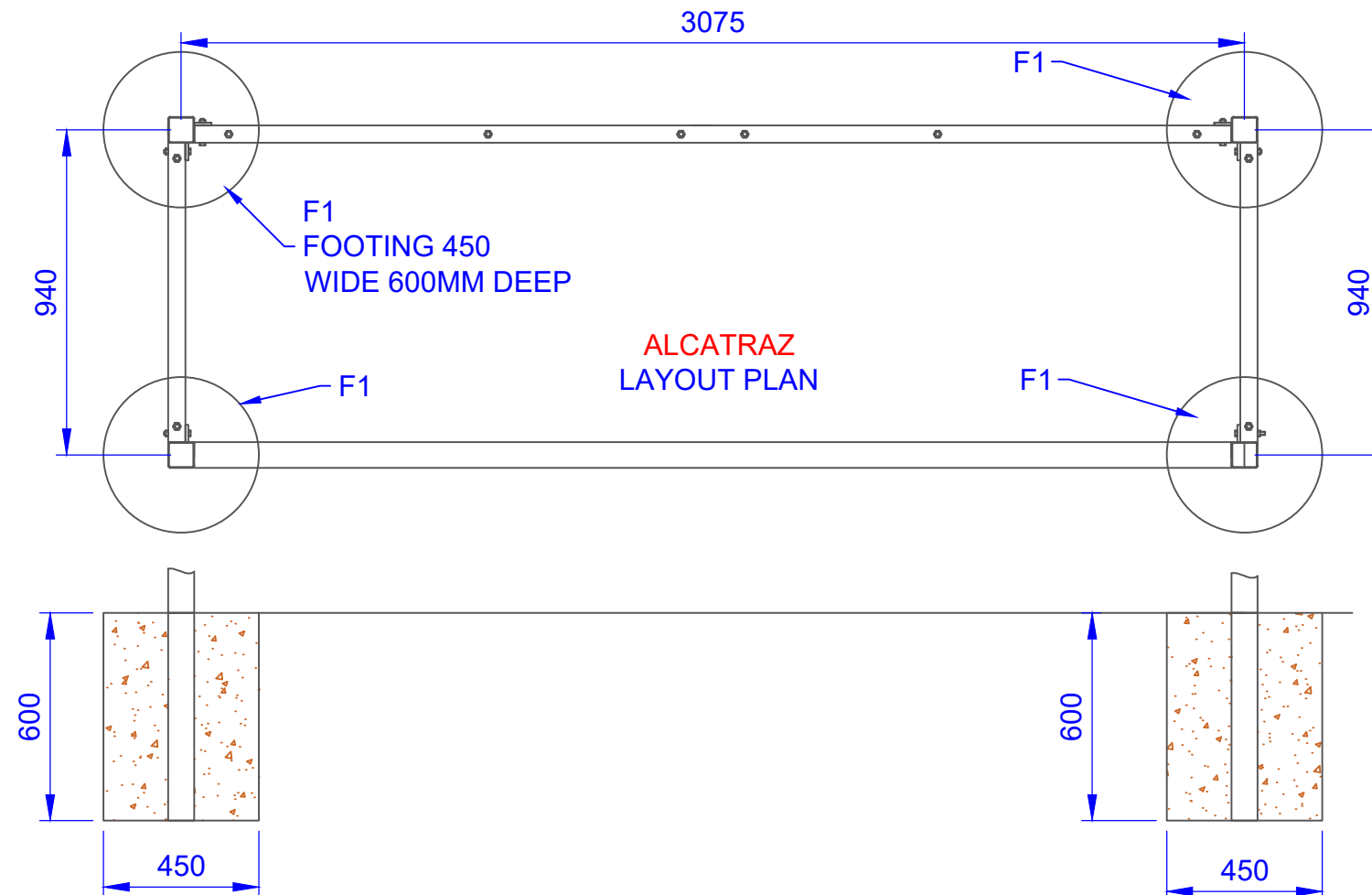


ASSEMBLY AND INSTALLATION INSTRUCTIONS:

1. BORE DRILL 4 X 450 MM WIDE AND 600 MM DEEP HOLE FOR F1 FOOTING.
2. CONCRETE TWO FRONT AND TWO REAR UPRIGHT INTO THE GROUND.
ENSURE THE UPRIGHTS ARE CONCRETE IN CORRECT ORIENTATION AS SHOWN IN THE LAYOUT AND ARE AT CORRECT HEIGHT FROM THE PLAYING SURFACE.
3. LET THE CONCRETE TO SET FOR FEW DAYS BEFORE ATTACHING ANY OTHER PARTS.
4. ATTACH THE TWO SIDE AND TWO BACK PANEL TO THE UPRIGHTS USING M10 X 75 MM S/S HEX BOLT AND NYLOC NUT.
5. THEN, ATTACH THE CROSS BAR WITH TOP PANEL ON TOP OF THE ASSEMBLED FRAME.
 - USE M10 X 30 MM S/S HEX BOLT AND SPRING WASHER TO CONNET THE CROSS BAR TO THE UPRIGHTS
 - USE M10 X 120 MM S/S HEX BOLT AND NYLOC NUT TO JOIN TOP PANEL TO SIDE AND BACK PANEL



TITLE:
ALCATRAZ - FUTSAL GOAL

DRAWING NUMBER:
ASSEMBLY DETAILS 2



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